

ORODUR 932

POLYURETHANE WOOD VARNISH

Colourless, transparent polyurethane varnish. Satin finish. Good abrasion resistance and excellent levelling. Recommended for varnishing parquet floors and indoor wooden surfaces in general. Washable film. Mild odour.

Physical parameters

Viscosity (Ford cup n° 4)	40 – 70"
Specific weight	0.86 – 0.91 g/ml
Solids	45 – 50%
Colour	Colourless
Coverage	10 – 13 m ² /l (75 – 95 g/m ²)
Appearance in the container	Viscous liquid
Dry film appearance	Colourless, transparent satin film
Stability (unopened)	12 months at 10 - 25°C
Gloss	40 – 60% (on non-porous surface)
Adhesion	100% (Max: GT0)

Using the product

Substrate	Indoor wood
Preparing the substrate	The wood must be dry, clean and free of any wax, according to NTE-RPP-43. <i>Old or waxed wood:</i> Polish <i>Wood varnished with ORODUR:</i> Sand and remove all dust
Preparing the product	Use a spatula to mix the product thoroughly before applying.
How to apply	Pneumatic spray gun, brush
Diluting	Up to 10% of ORODIS 719
Application	Apply a 1st coat of ORODUR 935 with a brush, diluting up to 10% with ORODIS 719 to seal the pore. The next two coats are applied undiluted. Finely sanding the surface before applying each coat is recommended, in order to improve adhesion. Allow to dry for 48 hours before transit
Drying/curing	Touch dry: 5 – 7 hours Drying time is highly influenced by weight, type, condition of the substrate, and environmental conditions. Hardening is significantly delayed on tropical woods with high humidity or thickness, requiring a waiting period before applying additional coats.
Repainting	12 – 24 hours
Cleaning	ORODIS 719

Recommended system

	Primer	Intermediate layer	Finish
Wood	ORODUR 935	ORODUR 932	ORODUR 932

Further information

Safety	See package labelling. Ask for the Material Safety Datasheet for more information.
Shelf life	1 year

All information in the datasheet and any resulting advice is provided based on our best knowledge, expertise and approach, and should be regarded as guidelines to be followed without any obligation on our part. The values in this datasheet are approximate and should not be regarded as a specification. The customer is responsible for inspecting the products we supply, in order to ensure they are suitable and capable of fulfilling their intended purposes. The customer is responsible for factors such as correct application and use, any variations in working conditions, etc., as these are beyond our control. It is therefore understood that we fully guarantee the quality of our products, in line with our commitment to sales and supply.

Product	Item code.	Brand	By	Date	Version	Replaces	Page	Language
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