



OROPRIMER 426

ALKYD PRIMER

Alkyd satin finish primer. The paint has antioxidant pigments that provide high resistance to corrosion and make it suitable for application on all types of steel parts. Withstands temperatures of 150°C and peaks of 200°C.

Physical parameters

Viscosity (Ford cup nº 4)	90 – 150" (depending on colour)
Specific weight	1.10 - 1.35 g/ml (depending on colour)
Solids	55 – 65% (depending on colour)
COV	<500 g/l Limit value (2010) according to Directive 2004/42/EC for product (sub. cat. A/i): 500 g/l
Colour	Colours and colour-mixing bases (White base P and Transparent base TR)
Coverage	9 – 11 m ² /l (100 – 150 g/m ²)
Appearance in the container	Viscous liquid
Dry film appearance	Satin film with good levelling
Stability (unopened)	12 months at 10 - 25°C
Gloss	30 – 40%
Adhesion	100% (Max: GT0)
Fire performance	Bs1 d0

Using the product

Substrate	Steel, aluminium
Preparing the substrate	Steel surfaces must be suitably deoxidised and degreased before priming. For aluminium, clean the surface and prime with OROPRIMER 455.
Preparing the product	Use a spatula to mix the product thoroughly before applying.
How to apply	Brush, roller, pneumatic spray gun, airless spray gun
Diluting	ORODIS 716
Application	1 - 2 coats of 40 - 50 µm dry
Drying/curing	Touch dry: 30 – 40 minutes <small>Drying time is highly influenced by weight, type and condition of the substrate and environmental conditions.</small>
Repainting	12 – 24 hours
Cleaning	ORODIS 716

Recommended system	Primer	Intermediate layer	Finish
Steel	OROPRIMER 426		OROLEX 284 OROMEL 524
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Aluminium	OROPRIMER 455	OROPRIMER 426	OROLEX 284 OROMEL 524

Further information

Safety	See package labelling. Ask for the Material Safety Datasheet for more information.
Shelf life	1 year

All information in the datasheet and any resulting advice is provided based on our best knowledge, expertise, and approach, and should be regarded as guidelines to be followed without any obligation on our part. The values in this datasheet are approximate and should not be regarded as a specification. The customer is responsible for inspecting the products we supply, in order to ensure they are suitable and capable of fulfilling their intended purposes. The customer is responsible for factors such as correct application and use, any variations in working conditions, etc., as these are beyond our control. It is therefore understood that we fully guarantee the quality of our products, in line with our commitment to sales and supply.

Product	Item code.	Brand	By	Date	Version	Replaces	Page	Language
OROPRIMER 426	04R426XXXZZZ	OROPAL	IRURENA GROUP	03.01.24	1	All of the above	1/1	EN