

OROPRIMER 401

PLASTER AND WOOD PRIMER

One-component primer based on alkyd resins, to prepare wood and plaster. It is also applicable as an excellent intermediate layer for enamelling. The product features great sealing and good leveling.

Physical parameters

Viscosity (Ford cup #4)	120 – 180"	
Specific gravity	1,63 – 1,68 g/cc (depending on the colour)	
Sólids content	80-85%	
VOC	<350 g/L	Directive 2004/42/CE: Limit value (2010) for this product (sub. cat. A/g): 350 g/L
Colour	White, Colours	
Spreading rate	16 – 21 m ² /L	(80 – 105 g/m ²)
In-can appearance	Viscous liquid	
Dry film appearance	Matt film with good leveling	
Stability	12 months at 10 – 25°C	
Gloss	<4%	
Adhesion	100% (Max: GT0)	

Product use information

Surface	Wood, Plaster
Surface preparation	Wood surfaces must be clean, dry and sanded according to NTE-RPP-03. Plaster surfaces must be matt and dry according to NTE-RPP-04.
Product preparation	Stir thoroughly the content of the container with a spatula before use.
Application method	Brush, Roller, Airless spray
Dilution	Brush/roller application: Do not dilute or max. 3% with ORODIS 719 Spray application: Up to 20% with ORODIS 717
Application	Apply 1 – 2 coats of 30 – 40 µm dry film thickness
Drying	Touch drying time: 3-4 hour Drying time is very influenced by the dry film weight, type and state of the substrate and weather conditions.
Recoatable	24 hours
Cleaning	ORODIS 719 or White Spirit

Application process

	Primer	Intermediate	Top coat
Madera, Yeso	OROPRIMER 401	OROPRIMER 401	OROLAK 272 OROLEX 284
Hierro	OROPRIMER 420	OROPRIMER 401	OROLEX 284

Additional information

Safety	Consult package labelling. For further information, ask for the Material Safety Data Sheet
Storage	1 year

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Product	Product code	Brand	Author	Date	Version	Replaces	Page	Language
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