

# OROLEX 284

## ALKYD ENAMEL

Synthetic high gloss alkyd enamel. Used for indoor and outdoor protection and decoration. It contains corrosion inhibitors that provide the paint an anticorrosive power. High covering and leveling. Good yellowing resistance and high stability.

### Physical parameters

Viscosity (Ford cup #4)	70 – 210"	(depending on the colour)
Specific gravity	0,90 – 1,20 g/cc	(depending on the colour)
Sólids content	50 – 65%	(depending on the colour)
VOC	<500 g/L	Directive 2004/42/CE: Limit value (2010) for this product (sub. cat. A/i): 500 g/L
Colour	Enamels colour chart	
Spreading rate	11 – 15 m <sup>2</sup> /L	(70 – 100 g/m <sup>2</sup> )
In-can appearance	Viscous liquid	
Dry film appearance	High covering and leveling gloss enamel	
Stability	12 months at 10 – 25°C	
Gloss	>80%	
Adhesion	100% (Máx: GT0)	
Fire classification	B-s1,d0	
Granulometry	≤10 µm	

### Product use information

Surface	All types of properly primed surfaces	
Surface preparation	Surfaces to be painted must be clean and dry. Remove any remaining dirt, grease, poorly adhered rust and old paint using paint stripper or solvent. If necessary, use OROPRIMER 440 on the bare metallic surface. In the case of unprepared wood, sand and clean thoroughly before applying the sealant.	
Product preparation	Stir thoroughly the contents of the container with a spatula.	
Application method	Brush, Roller, Pneumatic spray, Airless spray	
Dilution	Brush/roller application: Do not dilute or max. 3% with ORODIS 719 Spray application: Up to 15% with ORODIS 717	
Application	Apply 1 – 2 coats of 30 – 40 µm dry film thickness	
Drying	Touch drying time: 4 – 6 hours Drying time is very influenced by the applied quantity, the environment and the substrate's type and condition	
Recoatable	24 hours	
Cleaning	ORODIS 719 or White spirit	

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Application process	Primer	Intermediate	Top coat
Iron, steel (the product can be applied directly on clean and dry surfaces)	OROPRIMER 420 OROPRIMER 425		OROLEX 284
Wood	OROPRIMER 401	OROPRIMER 401	OROLEX 284

Additional information	
Safety	Consult package labelling. For further information, ask for the Material Safety Data Sheet
Storage	1 year

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