

# OROPRO 045

## ACRYLIC PAINT

Acrylic Matt Paint based on a styrene acrylic emulsion, and designed for ceilings, walls, and generally works in interior and exterior masonry surfaces. It contains biocides to protect the film against mould and fungi.

### Physical features

Viscosity (Brookfield sp6 10rpm)	13000 – 20000 cpoise	
Specific weight	1,61 g/mL	
Solids	65%	
VOC	<30 g/L Limit value (2010) according to directive 2004/42 / EC for this product (subcategory cat.a.a.): 30 g / L	
Color	White	
Efficiency	7-9 m <sup>2</sup> /L (190 – 220 g/m <sup>2</sup> )	
Appearance in the can	Viscous liquid	
Appearance in dry film	Matt and smooth finish	
Fire classification	B-s1,d0	
Stability (without opening the can)	12 months at 10 – 25°C	
Gloss	<3%	
Washability	Class 3 DIN EN 13300	

### Product use

Support	Cement, concrete, plaster ... (do not apply on glue, temper or lime)
Support preparation	The surface must be dry, well set, without salt, sand or fissures. According to NTE-RPP-24.
Product preparation	Do not paint below 5°C, nor with rainy weather. Homogenize the product well before use.
Application system	Brush, Roller, Pneumatic gun, Airless gun
Dilution	Up to 20% with water (the first coat)
Application	1 first coat diluted to 20% with water for a good penetration, and 2 more coats of undiluted finish at 50 - 60 µm dry film thickness.
Drying/curing	Dry touch: 30 minutes Drying time is very influenced by the applied quantity, the environment and the substrate's type and condition.
Repaint	4 – 6 hours
Cleaning	WATER

### Recommended system

	Primer	Topcoat
Plaster, concrete	OROPRO 045	OROPRO 045

### Additional information

Security	Consult package labeling. For more information request the Safety Sheet.
Storage time	1 year

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Product	Product code	Brand	Author	Date	Version	Replaces	Page	Language
OROPRO 45	00R045XXXZZ	OROPAL	IRURENA GROUP	03.01.24	1	Any previous version	1/2	EN